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Direct Flux Field-Oriented Control of IPM Drives With Variable DC Link in the Field-Weakening Region

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Abstract—This paper presents the direct flux control of an interior permanent-magnet (IPM) motor drive in the field-weakening region. The output torque is regulated by the coordinated control of the stator flux amplitude and the current component in quadrature with the flux, and it is implemented in the stator flux reference frame. The control system guarantees maximum torque production taking into account voltage and current limits, in particular in case of large dc-link variations. The field-oriented control does not necessarily require an accurate magnetic model of the IPM motor, and it is able to exploit the full inverter voltage at different dc-link levels with no additional voltage control loop. The feasibility of the proposed control method is investigated in discrete-time simulation, then tested on a laboratory rig, and finally implemented on board of an electric scooter prototype. The motor under test is an IPM permanent-magnet-assisted synchronous reluctance machine, with high-saliency and limited permanent-magnet flux.

Index Terms—Direct flux control, motor drives control, synchronous motor drives, variable-speed drives, wide speed range.

I. INTRODUCTION

THE INTERIOR permanent-magnet (IPM) motor drives are particularly adapted to applications where a constant-power speed range is required, such as vehicle propulsion and machine tools, for their good flux-weakening capability [1], [2].

The flux weakening capability of an IPM motor drive depends on the machine design, and it is a tradeoff between the rotor saliency and permanent-magnet quantity [3]. Once the IPM motor is purposely designed for flux weakening [4], [5], a proper control strategy is needed to obtain the maximum output torque given the inverter size (maximum voltage and maximum current).

Most of the vector control schemes for IPM motor drives are based on the control of the current vector in the rotor synchronous frame (d, q). In that case, field weakening is obtained by current reference tables calculated according to the motor

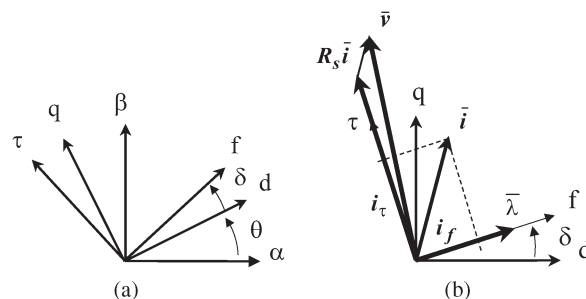


Fig. 1. Definition of the reference frames and IPM machine vector diagram. (a) $\alpha\beta$: stator frame; dq : rotor frame; $f\tau$: field-oriented frame. (b) Steady-state vector diagram.

magnetic model [6], [7]. The effectiveness of this approach relies on the accurate identification of the machine model. Moreover, the current references are necessarily calculated for a determined dc-link voltage level. In case of a variable dc link, an additional voltage loop is needed [8], [9], to correct the calculated current reference values.

This paper proposes a direct flux control implemented in the f, τ reference frame aligned with the stator flux and shown in Fig. 1(a). The output torque is regulated by controlling the stator flux amplitude λ and the current component in quadrature with the flux i_τ by means of the f and τ voltage components, respectively. The proposed algorithm permits the exploitation of the maximum torque profile of the IPM motor drive, also with a variable dc link. A suitable flux observer scheme is needed for control orientation and accurate flux control.

The adoption of a flux observer has been proposed in the literature for IPM motor drives [10]–[12], to overcome the limitations of current control in field weakening. For example, the flux amplitude can be controlled by an additional flux loop, like for induction motor (IM) drives [13]–[15]. Another idea is to control the components of the flux vector instead of the components of the current [10], e.g., the λ_d, i_q control proposed in [16]. Direct flux field-oriented control has been rarely adopted. In [17] and [18], it is proposed for synchronous reluctance machines, and in [19], [20] for IPM motor drives.

The field-oriented direct flux control proposed here has some aspects in common with the stator flux-oriented control of IM drives that has good performance in flux weakening [21]. The direct control of the flux amplitude can also remind the direct-torque-control (DTC) approach; however, there is no current loop in DTC schemes [22], while here, the i_τ component is

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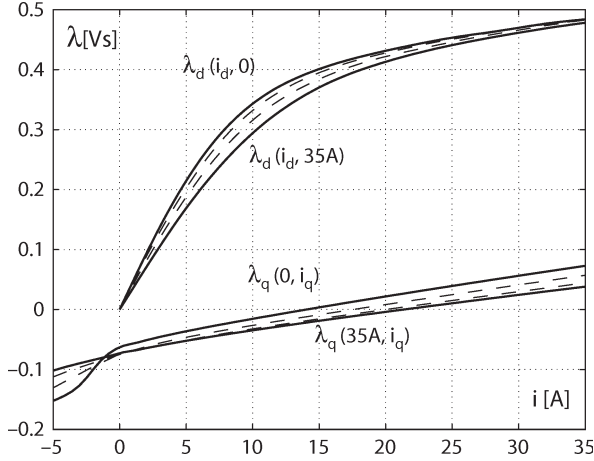


Fig. 2. Experimental magnetic curves of the motor under test.

controlled in closed loop and suitably limited for obtaining exact maximum current operation.

In this paper, the control is implemented on the IPM motor traction drive for an electric scooter prototype [23]. The adopted motor is of the permanent-magnet-assisted synchronous reluctance (PMASR) type, as will be explained in the following section. Test results on a laboratory test rig and on the vehicle are provided.

This paper is organized as follows. Section II is dedicated to the motor model in the field-oriented frame and the definition of the control variables λ and i_τ . In Section III, the maximum torque field-weakening control is reviewed and the control trajectories are represented in the flux plane other than in the more usual current plane. In Section IV, the proposed control scheme is presented and investigated. In Section V, simulated and experimental results are provided. In the Appendix, the ratings of the IPM motor drive and of the electric scooter prototype are reported.

II. MOTOR MODEL IN THE FIELD-ORIENTED FRAME

The motor under test, whose data are reported in Table I in the Appendix, has been characterized by means of the procedure described in [24]. The experimental magnetic curves are shown in Fig. 2. Cross-saturation effect is evidenced by the different λ_d and λ_q curves for different cross-current values. The different slopes of d —and q —flux curves state for the high-saliency ratio of the motor, while the permanent-magnet flux ($0.07 \text{ V} \cdot \text{s}$ at $i_d = i_q = 0$) appears to be little respect to the d -axis flux. The rated machine flux is $0.405 \text{ V} \cdot \text{s}$, as defined in Section III. This kind of motors, with a little magnets flux and a high saliency, are also called PMASR motors [25], for which the d – q frame is shown in Fig. 3, the same as for Synchronous Reluctance machines. The reference axes that are typical of IPM motor drives are shown as d' – q' in Fig. 3.

A. Rotor Frame (d, q)

The IPM motor model in (d, q) is described by (1)–(3). According to the adopted axes orientation, the permanent motor

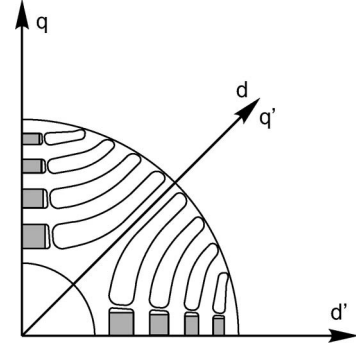


Fig. 3. Adopted (d – q) frame and standard frame for IPM motors (d' – q').

(PM) flux is aligned to the q -axis and it is negative

$$\bar{v}_{dq} = R\bar{i}_{dq} + \frac{d\bar{\lambda}_{dq}}{dt} + j\omega\bar{\lambda}_{dq} \quad (1)$$

$$\bar{\lambda}_{dq} = \begin{bmatrix} L_d & 0 \\ 0 & L_q \end{bmatrix} \cdot \bar{i}_{dq} - \begin{bmatrix} 0 \\ \lambda_m \end{bmatrix} \quad (2)$$

$$\frac{T}{3/2p} = \lambda_d i_q - \lambda_q i_d \quad (3)$$

where

| | |
|-------------|--|
| p | pole-pairs; |
| R | stator resistance; |
| L_d, L_q | inductances of maximum and minimum permeance axes; |
| λ_m | PM flux; |
| T | electromagnetic torque. |

B. Flux-Oriented Frame (f, τ)

The flux-oriented reference frame (f, τ), where f stands for *flux* and τ stands for *torque*, is shown in Fig. 1(a). In the new coordinates, the two state variables λ and δ are decoupled between the f and τ components in the voltage equation (4)

$$\bar{v}_{f\tau} = R\bar{i}_{f\tau} + \frac{d}{dt} \begin{bmatrix} \lambda \\ 0 \end{bmatrix} + \lambda \begin{bmatrix} 0 \\ \omega + \frac{d\delta}{dt} \end{bmatrix} \quad (4)$$

$$\frac{T}{3/2p} = \frac{1}{L_q} \cdot \left\{ \left(1 - \frac{L_q}{L_d} \right) \lambda^2 \frac{\sin 2\delta}{2} + \lambda_m \lambda \cos \delta \right\} \quad (5)$$

$$\frac{T}{3/2p} = \lambda \cdot i_\tau \quad (6)$$

$$\bar{\lambda}_{dq} = \lambda \cdot \begin{bmatrix} \cos \delta \\ \sin \delta \end{bmatrix}. \quad (7)$$

The torque expression (5) has been obtained by substituting (2) and (7) in (3). λ is the stator flux amplitude and δ is the phase angle respect to the d axis. The torque-current component i_τ has been introduced to obtain a simple the expression of the torque (6) respect to the one in λ, δ (5).

C. State Variables: λ, i_τ

In the voltage equation (4), the two state variables are the flux amplitude and phase angle λ and δ . However, the expression of torque in terms of λ, δ is quite complicate and achieving a linear and decoupled control of the torque by the control of λ and δ is

not straightforward (5). The substitution of the flux phase angle δ with the new variable i_τ , that is the current component in quadrature with the flux, makes the control of torque linear and decoupled between the two controlled variables λ and i_τ . The voltage equation in (λ, i_τ) is reported in

$$\frac{d}{dt} \begin{vmatrix} \lambda \\ i_\tau \end{vmatrix} \cong \begin{vmatrix} \frac{1}{k} & 0 \\ \frac{b}{L_q} & \frac{1}{L_d} \end{vmatrix} \cdot \begin{vmatrix} v_f \\ v_\tau - \omega \lambda \end{vmatrix} \quad (8)$$

where

$$k = k(\delta) = \frac{1}{2} \left(1 - \frac{L_q}{L_d} \right) \sin 2\delta \quad (9)$$

$$b = b(\lambda, \delta) = \frac{L_q}{\lambda^2} \left(\frac{dT}{d\lambda} \right)_{\lambda=\text{const}} \\ = \left(1 - \frac{L_q}{L_d} \right) \cos 2\delta - \frac{\lambda_m}{\lambda} \sin \delta. \quad (10)$$

The resistive drops have been disregarded in (8). The variable factors $b(\lambda, \delta)$ and $k(\delta)$ are two functions of the machine magnetic state. This means that the control of the i_τ current component will be influenced by the actual size and position of the flux as better explained in Section IV.

III. MAXIMUM TORQUE FIELD-WEAKENING CONTROL

Most of IPM motor drives make use of the current vector control. In that case, the strategy for maximum-torque in field weakening is graphically represented by a trajectory in the (i_d, i_q) plane [3], [7], [8], [26]. The ideal current path for maximum torque control ($A \rightarrow B \rightarrow C$) is shown in Fig. 4(a) for the drive under test. As mentioned in Section II, the dq axes are rotated with respect to the ones adopted in the referenced papers.

For describing the direct-flux control, the trajectory $A \rightarrow B \rightarrow C$ is usefully represented in the (λ_d, λ_q) plane. Some remarks about the characteristic curves of the drive in the two different planes are given in the followings.

With reference to Fig. 4, constant current contours are represented by circles in the current plane (a) and by ellipses with a vertical offset in the flux plane (b). Analogously, constant flux (i.e., voltage) contours are offset ellipses in the current plane and circles in the flux plane.

The maximum torque per ampere (MTPA) trajectory defines the control points for achieving the maximum torque at any given current, that means the minimum copper loss per torque. The intersection of the MTPA curve and the rated inverter current circle determines the maximum torque of the drive.

The maximum torque per voltage (MTPV) trajectory gives the maximum torque at any flux, and it is the curve that limits the maximum torque strategy at high speed. According to the definition of the b factor (10), the MTPV curve corresponds to the condition $b = 0$, as evidenced by the label in Fig. 4. In the proposed direct flux control, the MTPV trajectory represents a boundary outside which torque control loses stability, as investigated in Section IV.

The description of how the $A \rightarrow B \rightarrow C$ trajectory has been obtained is briefly reviewed in the following, with reference to

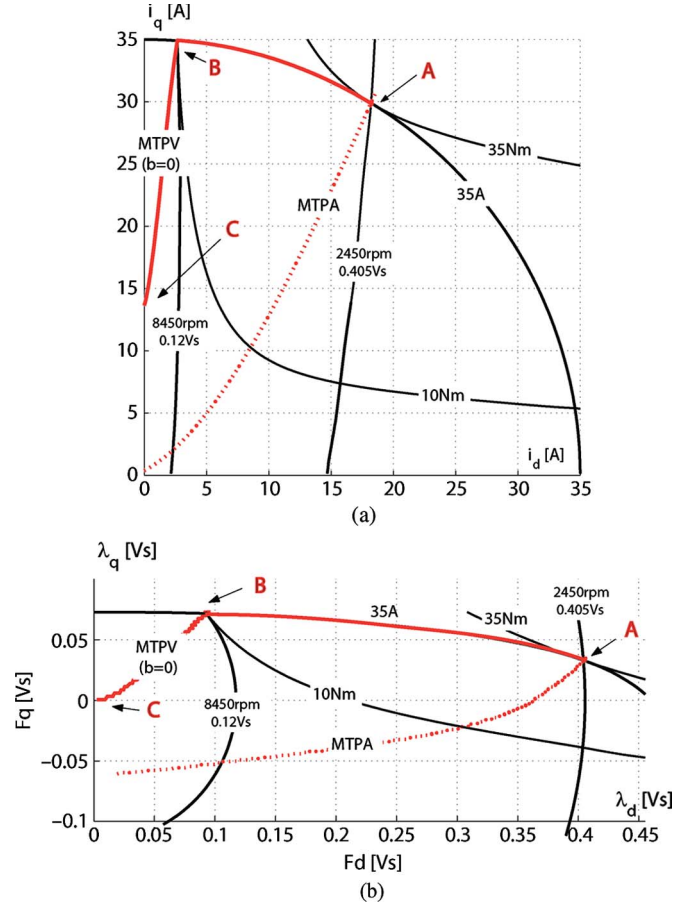


Fig. 4. Current and flux trajectories for maximum torque control. (a) Current coordinates. (b) Flux coordinates.

the corresponding motor speed intervals. The maximum torque trajectory is independent on the type of control (current control or direct flux control). The inverter ratings are summarized by the current and voltage limits I_{max} and V_{max} , referenced in Table I in the Appendix.

- 1) Point A ($0 \div \omega_A$): It is the intersection between the MTPA curve and the I_{max} circle. Nominal torque and flux follow: $T_{nom} = 35 \text{ N} \cdot \text{m}$, $\lambda_{nom} = \lambda_A = 0.405 \text{ V} \cdot \text{s}$, as well as base speed $\omega_A = 2450 \text{ r/min}$, calculated at V_{max} , λ_{nom} .
- 2) Trajectory $A \rightarrow B$ ($\omega_A \div \omega_B$): It is the current and voltage-limited region, along the I_{max} circle that intersects the MTPV curve in point B. The flux in B is $\lambda_B = 0.12 \text{ V} \cdot \text{s}$. The speed $\omega_B = 8450 \text{ r/min}$ is calculated according to V_{max} , λ_B .
- 3) Trajectory $B \rightarrow C$ ($\omega_B \div \infty$): It is the voltage-limited region. The drive operates on the MTPV curve, with no theoretical speed limit.

The maximum torque and power performance corresponding to Fig. 4(a) and (b) diagrams is then shown in Fig. 5. At high speed and high level of flux weakening, the harmonic iron losses can influence the output torque significantly. This effect is not taken into account in the output torque forecast of Fig. 5; thus, the actual torque profile will be lower than expected.

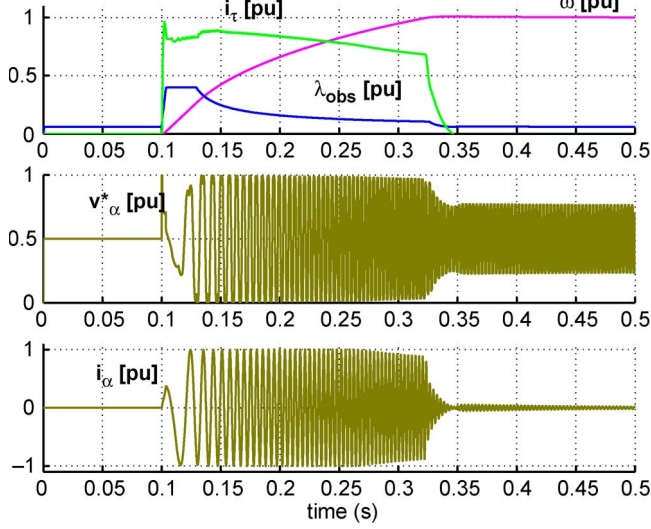


Fig. 8. Simulation-Speed step $0 \div 10\,000$ r/min at no-load. Scale factors: ω : $10\,000$ r/min/p.u., $\hat{\lambda}$: 1 V · s/p.u., i_r : 45 A/p.u., v_α^* : 230 V/p.u., i_α : 45 A/p.u.

the i_r reference value. The limitation of i_r corresponds to a limitation of the flux phase angle δ , thus it is possible to constraint the flux vector position inside the MTPV boundary by means of the i_r control. The implementation issues of the MTPV limitation block (Fig. 6) are described in Section IV-F.

D. Flux Reference at Low Speed

The flux reference is set according to the MTPA curve (Fig. 4). The curve has been calculated by means of the motor magnetic characteristics and implemented in a lookup table. In case the accurate motor characterization is not available, simpler control laws are still effective: e.g., in Section V, the MTPA control will be compared with a linear control law. For the maximum torque operation in flux weakening, that is the aim of this paper, the important issue is that point A in Fig. 4 is properly individuated, independently of the $T^* \rightarrow \lambda^*$ control law. Point A can be identified experimentally independently of the knowledge of the complete machine model. Even a constant flux reference equal to $(\lambda)_A$, independently of T^* , could be a suitable solution for maximum torque in flux weakening. Nevertheless, the MTPA curve implemented here minimizes the copper and inverter loss at low speed.

E. Flux Weakening

As the speed increases, the flux reference is limited according to the inverter maximum voltage by means of the simple relationship (11), where the resistive drops are not considered

$$\lambda^* \leq \frac{V_{\max}}{|\omega|}. \quad (11)$$

If the limit V_{\max} is not constant (e.g., battery supplied drive for traction), the flux weakening block can be calculated according to the measured dc-link voltage

$$\lambda^* \leq \alpha \cdot \frac{V_{dc}/\sqrt{3}}{|\omega|} \quad (12)$$

where V_{dc} is the measured dc-link voltage and α is a constant term, minor or quasi-equal to the unity, that relies for the dynamic voltage margin left to the flux and current regulators.

The resistive term are negligible here as well as in most of cases, but can be included in the flux weakening law (13) suitably simplified by

$$\lambda^* \leq \frac{\sqrt{V_{\max}^2 - (R \cdot i_f)^2} - R \cdot i_r}{|\omega|} \quad (13)$$

$$\lambda^* \leq \frac{V_{\max} - R \cdot i_r}{|\omega|}. \quad (14)$$

F. Max Current and MTPV Limitation Blocks

The *max current* block in Fig. 6 limits i_r^* according to the amplitude of the measured current

$$i_r^* \leq \sqrt{I_{\max}^2 - i_f^2} \quad (15)$$

where i_f is the current component in phase with the flux (4).

The MTPV limitation keeps the flux vector inside the $b > 0$ boundary. The MTPV current limit is calculated according to the maximum current limit (15), augmented or reduced according to the estimated value of b through the proportional gain k_b (Fig. 6). The k_b correction factor has been set to 2 [A] for the drive under test.

The b function is estimated according to (10), based on the simplified magnetic model of the machine (4) where the nonsaturated value of L_d must be used.

The MTPV trajectory varies with the rotor temperature due to the variation of the PM flux term. The working area delimited by the MTPV curve is larger when the rotor temperature is higher, as can be evinced by posing (10) equal to zero. The general advice for having a stable implementation is to use the PM flux value at ambient temperature for the estimation of b . In the drive under test, the PM flux is small respect to the total flux, as typical for PMASR-IPM machines, and the temperature effect is weak. In case of an IPM motor with large PM flux and large temperature variations, the exact exploitation of the maximum torque profile cannot be obtained in this zone but still the control gives a valid performance with little implementation effort.

Apart from the temperature effect, the other model simplifications have little effect on the MTPV trajectory, at least when the saliency ratio of the motor is sufficiently high (e.g., ≥ 3): L_q is constant and equal to no-load value because the d current component is small along the MTPV path. L_d is equal to the nonsaturated value minus the cross-saturation effect that reduces the saliency ratio that is anyway high. For machines with low-saliency and high cross saturation, the complete magnetic identification of the motor is necessary for the full torque exploitation at very high speed.

G. Flux Observer

The control performance relies on the accuracy of the flux observer. The flux observer adopted here is based on the motor

magnetic model at low speed and on back-EMF integration at high speed [10]. Other schemes are possible [11], [12]. Even with the simplified magnetic model (4), where the saturated value of L_d must be used, the response of the observer is fast at any speed and the sensitivity to motor's parameters is very weak:

- 1) at zero and very low speed, if the flux observer has errors in the estimation of flux amplitude and orientation, the controlled torque is correct but the current is higher than the MTPA one. As the speed increases the error vanishes due to the back-EMF integral contribution. Above the base speed ω_A , the flux estimation is normally correct;
- 2) the detuning of the motor resistance contributes to the estimation error at low speed.

H. Effect of Iron Losses at High Speed

Iron losses can be high at elevated speed, in particular for IPM motors of the PMASR type, up to produce a significant reduction of the output torque. Such a negative effect depends on how the machine has been designed and cannot be avoided by the control. Nevertheless, the respect of the MTPV curve in the flux plane [Fig. 4(b)] is independent of the iron loss occurrence. On the contrary, for d - q -oriented current-controlled drives, the presence of the iron loss equivalent current would shift the MTPV control curve significantly toward the vertical axis of the current plane respect to the one shown in Fig. 4(a), causing more sensitivity to the mechanical position error at high speed.

V. SIMULATED AND EXPERIMENTAL RESULTS

The field-oriented control is tested on the traction drive of an electric scooter prototype [23]. The IPM motor drive ratings are reported in the Appendix. First of all, the control has been simulated in Matlab Simulink, then implemented on a laboratory rig based on a floating-point microcontroller (ADSP 21060 share). Finally, the control has been implemented on the fixed-point DSP (Freescale 56F801) on board of the electric scooter.

A. Discrete-Time Simulation

The direct field-oriented control is implemented in Matlab Simulink in the form of a discrete-time C- SFunction. The discrete-time SFunction that represents the digital controller is triggered by a timer that accounts for the PWM Interrupt Service Routine of the digital controller. The C- language allows the portability of the control code from the simulation to the experimental implementation. This simulation approach is very powerful for development purposes. The results of the simulations presented throughout this section match the experimental results [Figs. 8 and 11(a)].

B. Tests on the Laboratory Rig

The laboratory setup consist of an industrial three-phase inverter commanded by a floating-point microcontroller (ADSP

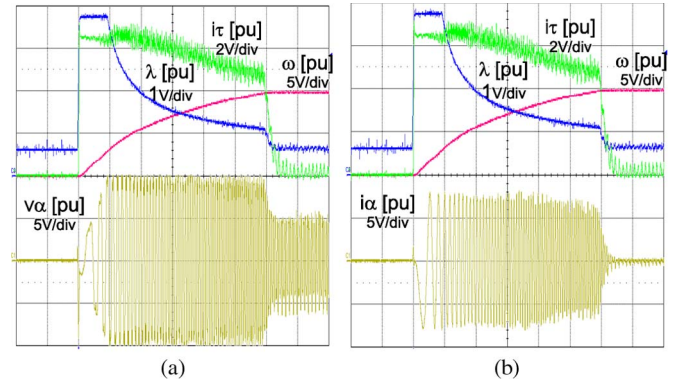


Fig. 9. Experimental speed step $0 \div 10000$ r/min at no-load. Scale factors: ω : 10000 r/min/p.u., λ : 1 V.s/p.u., i_τ : 45 A/p.u., v_α^* : 230 V/p.u., i_α : 45 A/p.u. (a) 10 V/1 p.u., 0.1 s/div. (b) 10 V/1 p.u., 0.1 s/div.

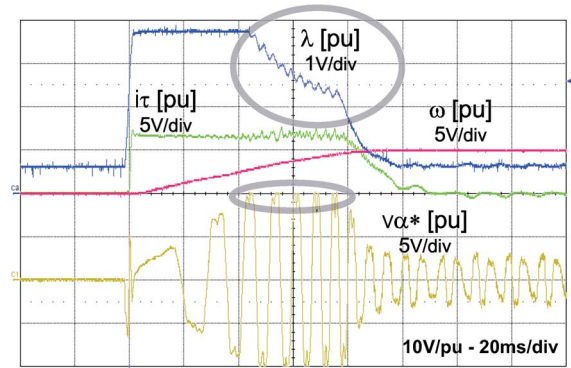


Fig. 10. Experimental speed step $0 \div 5000$ r/min at no-load. The flux reference is adapted to the variable dc link. Scale factors: ω : 10000 r/min/p.u., λ : 1 V.s/p.u., i_τ : 45 A/p.u., v_α^* : 230 V/p.u., i_α : 45 A/p.u.

21060 share). The voltage and current limits of the inverter are redundant respect to the ones of the scooter drive. The inverter is supplied by the mains through a three-phase rectifier bridge, thus the dc voltage shows a small ripple component at 300 Hz. This will be used in the tests to put in evidence the capability of the control to adapt to a variable dc link, also in real time.

In the first set of tests (Figs. 9 and 10), the IPM motor drive is speed controlled at no-load. Then, the torque control is tested by drawing the IPM motor by means of a speed controlled primary motor (Figs. 12 and 13).

The drive response to a speed step command from zero to 10000 r/min is shown in Fig. 9. Constant voltage (subplot a) and phase current (subplot b) are evidenced. In this test, the flux reference in flux weakening refers to a constant V_{\max} , according to the (11) formulation.

In Fig. 10, the flux reference in flux weakening is adapted to the measured dc-link voltage, according to (12). The speed step from zero to 5000 r/min is shown. The 300-Hz voltage ripple due to the rectified 50-Hz mains is evidenced in the observed flux trace, while the amplitude of the reference voltage is constant and maximum (trace v_α^*).

The trajectory of the flux vector is shown in Fig. 11 for a step transient from zero to 10000 r/min and then a return step to zero speed. The results are both simulated and experimental. The $A \rightarrow B$ path and part of the MTPV trajectory

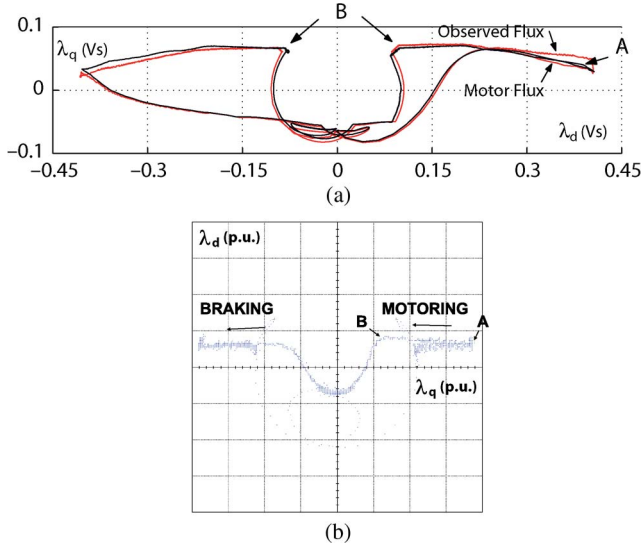


Fig. 11. Maximum torque operation in the full speed range: (right half-plane) speed step $0 \rightarrow 10\,000$ r/min and (left half-plane) return step $10\,000 \rightarrow 0$ r/min. Full exploitation of the current limit introduced in Fig. 4(b). (a) Simulation. (b) Experimental.

presented in Section III, Fig. 4(b) are exploited by the flux vector.

The flux reference control law at low speed (MTPA) is compared to a simplified linear law [28]. The IPM motor is drawn at constant speed (1000 r/min) by a primary motor and the torque reference is varied slowly from zero to the maximum (Fig. 12). In both cases, the torque is obtained exactly, but with clearly different current values. As already mentioned in Section IV-D, the advantage of the MTPA strategy is to minimize copper loss and inverter conduction loss.

The flux trajectory is shown in Fig. 13 for different speeds. In this case, the IPM motor is drawn at different constant speeds by a primary motor and the torque reference is varied from zero to maximum torque. The circular trajectories in the flux plane represent a constant flux amplitude and then constant voltage operation at the various speeds. At low torque, the flux trajectories follow the MTPA curve at all speeds.

C. Tests on the Electric Scooter

A picture of the prototype electric scooter [23] is shown in Fig. 14. The vehicle specifications are in the Appendix. The digital controller is an industrial fixed-point DSP (Freescale 56F801). The scooter frame is a commercial one where the electric power-train and the Li-Ion battery pack for traction have been housed. The throttle lever has been adapted to set the torque reference of the traction drive by means of a potentiometer. Dealing with the vehicle brakes, the left brake lever is dedicated to the electric braking, while the right lever is unmodified and actuates the front mechanical brake. For urban vehicles such as the prototype scooter, regenerative braking can fulfill most of the required braking needs. If most of the braking power is regenerated by a proper electric braking strategy, the vehicle range considerably rises. In the scooter prototype, the electric braking is managed into two different modes: the

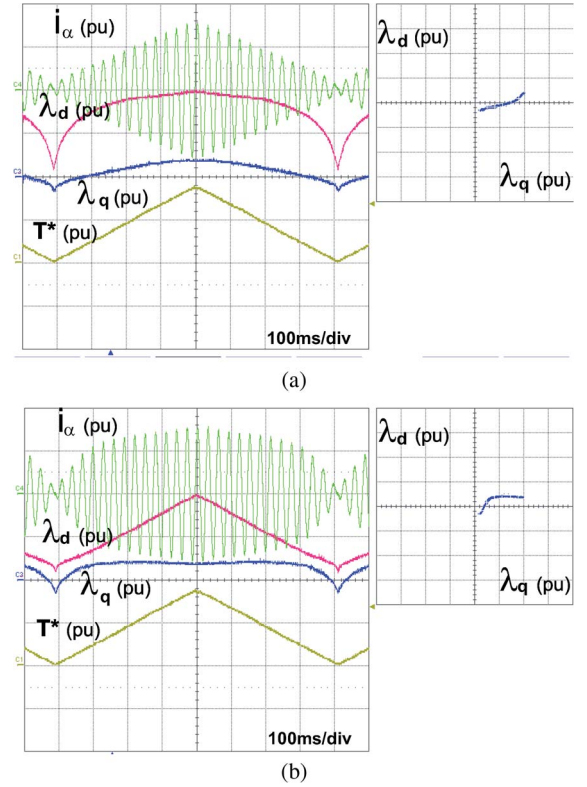


Fig. 12. Zero to maximum torque at low speed: MTPA versus linear control law. Scale factors: $0.2 \text{ V} \cdot \text{s/div}$, $20 \text{ N} \cdot \text{m/div}$, 22.5 A/div . (a) MTPA control law. (b) Simplified linear control law.

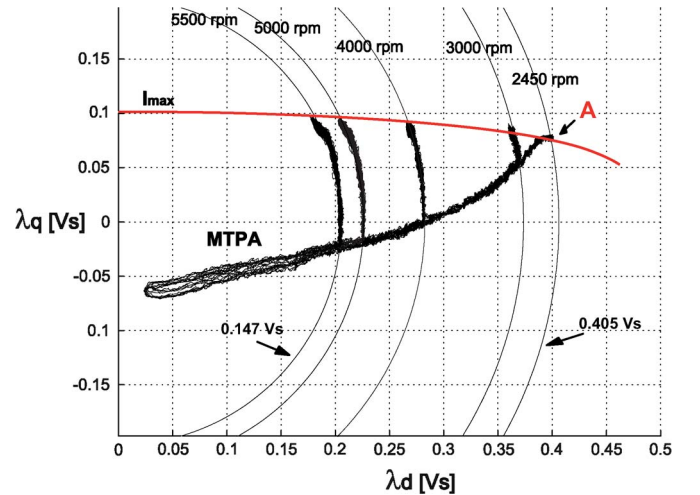


Fig. 13. Zero to maximum torque at different speeds. The MTPA trajectory is followed unless the voltage limit is reached.

engine brake mode, a smooth braking action at the release of the throttle lever, and the *lever brake* mode that exploits the full IPM motor torque to brake the scooter when the left brake lever is actuated.

In Fig. 15, an operating cycle of the scooter is presented. The observed flux and i_τ current component of the IPM motor drive are reported in the bottom plot, while the measured motor speed and the reference torque are in the top plot. The scooter is operated with the traction wheel lifted from the floor for practical reasons of data collection. In the presented cycle then, the load



Fig. 14. Electric scooter prototype.

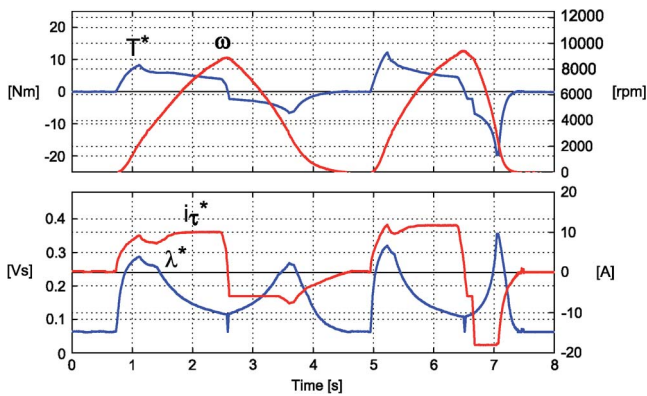


Fig. 15. Electric scooter acceleration-deceleration cycle. The traction wheel is released from the ground, only electric braking is used.

is represented by the inertia of the power-train itself plus the transmission belt and the traction wheel. Only electric braking is used in the test. After the first acceleration (time 0.8 s ÷ 2.6 s), the throttle lever is released and the vehicle decelerates in the *engine brake* mode (time 2.6 s ÷ 4 s). There is a second acceleration (time 5.0 s ÷ 6.5 s) that is a little faster than the first one. Finally, (time 6.5 s ÷ 7.0 s), a regenerative braking at full torque is actuated by the driver by means of the brake leverage. The evaluation of the motor speed response over the entire operating range (0 ÷ 10 000 r/min) confirms the feasibility of the proposed control.

VI. CONCLUSION

The direct flux control of an IPM motor drive in the field-weakening region has been presented, simulated, and tested. The drive under test is the 7-kW IPM-PMASR motor drive of a prototype electric scooter designed for urban mobility. The direct flux control is implemented in the stator flux-oriented reference frame. The flux reference is individuated by means of a flux observer. The control takes into account the voltage and current limits with simple computational solutions, with no need of an accurate characterization of the IPM motor. The voltage limit can be adapted to a variable dc link with no modification of the algorithm. Experimental tests on a laboratory rig and on the scooter prototype confirm the feasibility of the proposed control.

TABLE I
IPM DRIVE RATINGS

| MOTOR DATA | | | |
|-------------------|----------------|------------------|---------------------|
| Cont. Power | P_{nom} | kW | 7 |
| Peak Power | P_{max} | kW | 10 |
| Base Speed | ω_A | rpm | 2450 |
| Max Speed | ω_{max} | rpm | 10000 |
| Stator resistance | R | Ω | 0.3 |
| Inertia (Motor) | J | kgm ² | $4.6 \cdot 10^{-3}$ |
| INVERTER DATA | | | |
| Current | I_{max} | Apk | 35 |
| Voltage (star) | V_{max} | Vpk | 210 |

TABLE II
SCOOTER PROTOTYPE RATINGS

| | | | |
|--------------|--------------|------|----------|
| Total weight | 2 passengers | kg | 320 |
| Max Speed | | km/h | 90 ÷ 100 |
| Gradability | | | 25% |
| Range | @50km/h | km | 130 |
| Range | @90km/h | km | 60 |

APPENDIX IPM DRIVE AND ELECTRIC SCOOTER RATINGS

The ratings of the IPM motor drive are summarized in Table I. The ratings of the electric scooter are summarized in Table II.

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